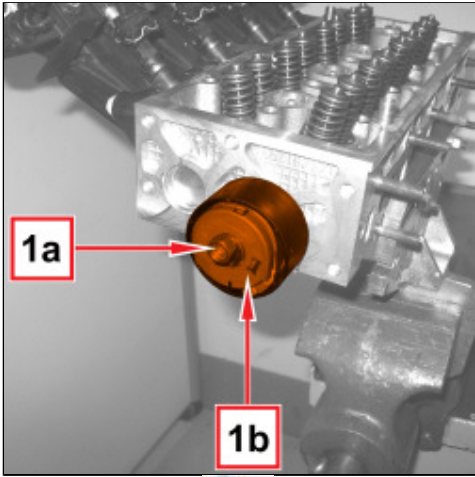


 Removing ([Refitting](#) )

- Position the cylinder head in a vice.

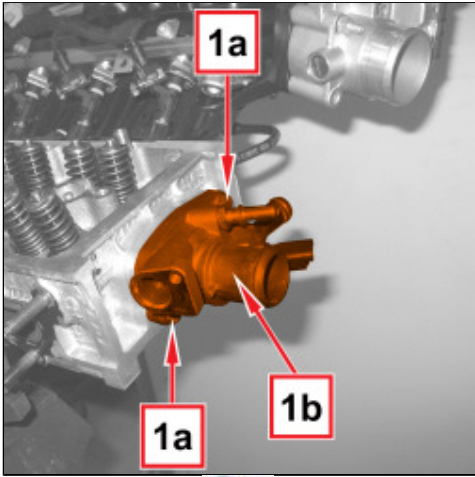
Tool	Description	Function	Validity
1860470000	Mount	Cylinder head overhaul	1.4 Turbo Petrol

1 Undo the fixing nut (1a) and remove the timing belt tensioner (1b).

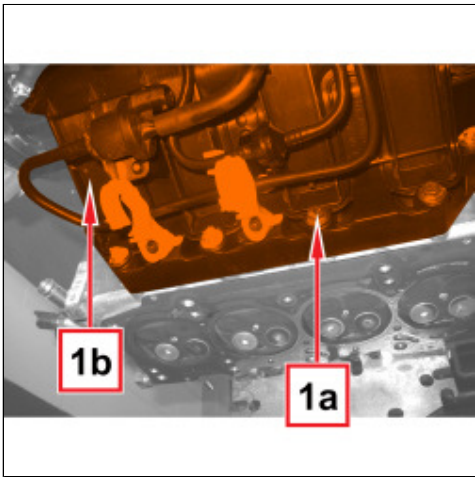


1 Undo the fixing screws (1a) and remove the thermostat unit (1b).

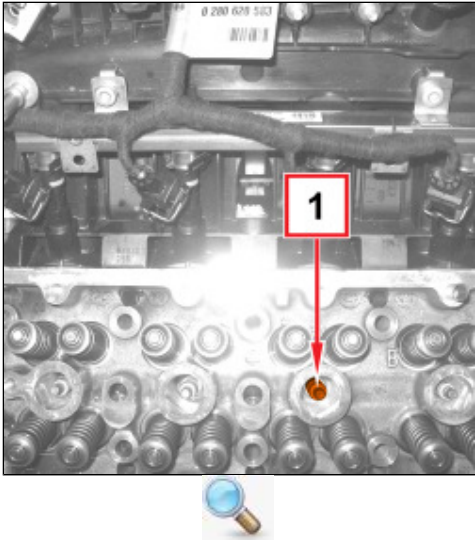
- Remove the gasket.



1 Undo the fixing screws (1a) and remove the intake manifold (1b).



1 Unscrew the spark plugs and remove them.



 Refitting ([Removing](#) )

- Fit the spark plugs in their housings and tighten them to the prescribed torque.

Component	Fastening	Ø	Value (daNm)	Validity
Spark plugs	-	M12	1.6 ÷ 2.0	

- Fit the intake manifold in its housing and tighten the fixing screws.

- Fit a new gasket, fit the thermostat unit in its housing and tighten the fixing screws to the prescribed torque.

Component	Fastening	Ø	Value (daNm)	Validity
Thermostat	Screw	M6	0.9 ÷ 1.1	1.4 Turbo Petrol

- Fit the timing belt tensioner in its housing and tighten the fixing nut to the prescribed torque.

Component	Fastening	Ø	Value (daNm)	Validity
Timing control moving tensioner	Nut	M8	2.2 ÷ 2.7	1.4 Turbo Petrol

- Remove the cylinder head from the vice.